



Safety Data Sheet according to Regulation (EC) No 1907/2006

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LOCTITE 511

SDS No. : 173048
V008.0

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Replaces version from: 04.01.2016

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 511

Contains:

Cumene hydroperoxide
Maleic acid
Acetic acid, 2-phenylhydrazide
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000
Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Signal word:

Warning

Hazard statement:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statement:

For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in accordance with local authority requirements

**Precautionary statement:
Prevention**

P261 Avoid breathing vapours.
P273 Avoid release to the environment.
P280 Wear protective gloves.

**Precautionary statement:
Response**

P302+P352 IF ON SKIN: Wash with plenty of water.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Anaerobic Sealant

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
2-Ethylhexyl methacrylate 688-84-6	211-708-6 01-2119490166-35	5- < 10 %	STOT SE 3 H335 Skin Irrit. 2 H315 Eye Irrit. 2 H319 Aquatic Chronic 3 H412
Decan-1-ol 112-30-1	203-956-9 01-2119480407-35	5- < 10 %	Eye Irrit. 2 H319 Aquatic Chronic 3 H412
Cumene hydroperoxide 80-15-9	201-254-7	1- < 3 %	Acute Tox. 4; Dermal H312 STOT RE 2 H373 Acute Tox. 4; Oral H302 Org. Perox. E H242 Acute Tox. 3; Inhalation H331 Aquatic Chronic 2 H411 Skin Corr. 1B H314
Maleic acid 110-16-7	203-742-5 01-2119488705-25	0,1- < 1 %	Acute Tox. 4; Oral H302 Acute Tox. 4; Dermal H312 Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 STOT SE 3 H335
Acetic acid, 2-phenylhydrazide 114-83-0	204-055-3	0,1- < 1 %	Acute Tox. 3; Oral H301 Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 STOT SE 3; Inhalation H335 Carc. 2 H351
1,4-Naphthalenedione 130-15-4	204-977-6	0,01- < 0,1 %	Acute Tox. 3; Oral H301 Skin Irrit. 2; Dermal H315 Skin Sens. 1; Dermal H317 Eye Irrit. 2 H319 Acute Tox. 1; Inhalation H330 STOT SE 3; Inhalation H335 Aquatic Acute 1 H400 Aquatic Chronic 1 H410 M factor (Acute Aquat Tox): 10
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide) 123-26-2	204-613-6 01-2119978265-26	0,1- < 1 %	Skin Sens. 1B H317 Aquatic Chronic 4

H413

**For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.**

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

For small spills wipe up with paper towel and place in container for disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use only in well-ventilated areas.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

Adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
Cumene 98-82-8 [CUMENE]	50	250	Short Term Exposure Limit (STEL):		EH40 WEL
Cumene 98-82-8 [CUMENE]			Skin designation:	Can be absorbed through the skin.	EH40 WEL
Cumene 98-82-8 [CUMENE]	25	125	Time Weighted Average (TWA):		EH40 WEL
Cumene 98-82-8 [CUMENE]	50	250	Short Term Exposure Limit (STEL):	Indicative	ECTLV
Cumene 98-82-8 [CUMENE]	20	100	Time Weighted Average (TWA):	Indicative	ECTLV

Occupational Exposure Limits

Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, TOTAL INHALABLE DUST]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		IR_OEL
Cumene 98-82-8 [ISOPROPYL BENZENE]	20	100	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Cumene 98-82-8 [ISOPROPYL BENZENE]	50	250	Short Term Exposure Limit (STEL):	Indicative OELV	IR_OEL
Cumene 98-82-8 [ISOPROPYL BENZENE]			Skin designation:	Can be absorbed through the skin.	IR_OEL
Cumene 98-82-8 [CUMENE]	50	250	Short Term Exposure Limit (STEL):	Indicative	ECTLV
Cumene 98-82-8 [CUMENE]	20	100	Time Weighted Average (TWA):	Indicative	ECTLV

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Decan-1-ol 112-30-1	aqua (freshwater)					0,022 mg/L	
Decan-1-ol 112-30-1	sediment (freshwater)					0,13 mg/kg	
Decan-1-ol 112-30-1	aqua (marine water)					0,0022 mg/L	
Decan-1-ol 112-30-1	sediment (marine water)					0,013 mg/kg	
Decan-1-ol 112-30-1	soil					0,13 mg/kg	
Decan-1-ol 112-30-1	sewage treatment plant (STP)					0,4 mg/L	
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (freshwater)					0,0031 mg/L	
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (marine water)					0,00031 mg/L	
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (intermittent releases)					0,031 mg/L	
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Sewage treatment plant					0,35 mg/L	
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (freshwater)					0,023 mg/kg	
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (marine water)					0,0023 mg/kg	
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	soil					0,0029 mg/kg	
Maleic acid 110-16-7	aqua (freshwater)					0,1 mg/L	
Maleic acid 110-16-7	aqua (intermittent releases)					0,4281 mg/L	
Maleic acid 110-16-7	sediment (freshwater)					0,334 mg/kg	
Maleic acid 110-16-7	sewage treatment plant (STP)					44,6 mg/L	
Maleic acid 110-16-7	aqua (marine water)					0,01 mg/L	
Maleic acid 110-16-7	sediment (marine water)					0,0334 mg/kg	
Maleic acid 110-16-7	soil					0,0415 mg/kg	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
2-Ethylhexyl methacrylate 688-84-6	worker	dermal	Long term exposure - systemic effects		5 mg/kg bw/day	
Decan-1-ol 112-30-1	Workers	inhalation	Long term exposure - systemic effects		176 mg/m ³	
Decan-1-ol 112-30-1	Workers	inhalation	Long term exposure - local effects		129 mg/m ³	
Decan-1-ol 112-30-1	Workers	dermal	Long term exposure - systemic effects		250 mg/kg bw/day	
Decan-1-ol 112-30-1	Workers	dermal	Long term exposure - local effects		190 µg/cm ²	
Decan-1-ol 112-30-1	general population	inhalation	Long term exposure - systemic effects		43,5 mg/m ³	
Decan-1-ol 112-30-1	general population	dermal	Long term exposure - systemic effects		125 mg/kg bw/day	
Decan-1-ol 112-30-1	general population	dermal	Long term exposure - local effects		67 µg/cm ²	
Decan-1-ol 112-30-1	general population	oral	Long term exposure - systemic effects		12,5 mg/kg bw/day	
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m ³	
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - local effects		0,55 mg/cm ²	
Maleic acid 110-16-7	Workers	dermal	Long term exposure - local effects		0,04 mg/cm ²	
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - systemic effects		58 mg/kg bw/day	
Maleic acid 110-16-7	Workers	dermal	Long term exposure - systemic effects		3,3 mg/kg bw/day	
Maleic acid 110-16-7	Workers	inhalation	Acute/short term exposure - local effects		3 mg/m ³	
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - systemic effects		3 mg/m ³	
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - local effects		3 mg/m ³	
Maleic acid 110-16-7	Workers	inhalation	Acute/short term exposure - systemic effects		3 mg/m ³	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	paste white
Odor	alcohol-like
Odour threshold	No data available / Not applicable
pH	Not applicable
Initial boiling point	Not determined
Flash point	> 100 °C (> 212 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure (20 °C (68 °F))	< 3 mm hg
Density (ρ)	1,05 g/cm ³
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Not miscible
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	Not available.

Oxidising properties

No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong acids.
Reacts with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Irritating organic vapours.
Oxides of carbon.
Sulphur oxides
nitrogen oxides

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

STOT-single exposure:

May cause respiratory irritation.

Oral toxicity:

This material is considered to have low toxicity if swallowed.

Skin irritation:

Causes skin irritation.

Eye irritation:

Causes serious eye irritation.

Sensitizing:

May cause an allergic skin reaction.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2-Ethylhexyl methacrylate 688-84-6	LD50	> 2.000 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity) EPA OPPTS 870.1100 (Acute Oral Toxicity)
Decan-1-ol 112-30-1	LD50	> 5.000 mg/kg	oral		rat	
Cumene hydroperoxide 80-15-9	LD50	550 mg/kg	oral		rat	
Maleic acid 110-16-7	LD50	708 mg/kg	oral		rat	
1,4-Naphthalenedione 130-15-4	LD50	190 mg/kg	oral		rat	
N,N'-Ethane-1,2- diylbis(12- hydroxyoctadecan-1- amide) 123-26-2	LD50	> 2.000 mg/kg	oral			

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Decan-1-ol 112-30-1	Acute toxicity estimate (ATE)	5,1 mg/l	aerosol			Expert judgement
Decan-1-ol 112-30-1	LC50	4 mg/l		2 h	mouse	

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Decan-1-ol 112-30-1	LD50	> 5.000 mg/kg	dermal		rat	EPA OPPTS 870.1200 (Acute Dermal Toxicity)
Cumene hydroperoxide 80-15-9	LD50	1.200 - 1.520 mg/kg	dermal			
Maleic acid 110-16-7	LD50	1.560 mg/kg	dermal		rabbit	

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Decan-1-ol 112-30-1	not irritating	4 h	rabbit	EPA OPPTS 870.2500 (Acute Dermal Irritation)
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
Maleic acid 110-16-7	irritating	24 h	human	Patch Test

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Decan-1-ol 112-30-1	irritating		rabbit	EPA OPPTS 870.2400 (Acute Eye Irritation)
Maleic acid 110-16-7	highly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Decan-1-ol 112-30-1	not sensitising	Buehler test	guinea pig	EPA OPPTS 870.2600 (Skin Sensitisation)
Maleic acid 110-16-7	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Maleic acid 110-16-7	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2-Ethylhexyl methacrylate 688-84-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Decan-1-ol 112-30-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		Henkel Method
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	
Maleic acid 110-16-7	negative	bacterial reverse mutation assay (e.g Ames test)	no data		Ames Test
	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

Carcinogenicity:

Hazardous components CAS-No.	Result	Species	Sex	Exposure time Frequency of treatment	Route of application	Method
Maleic acid 110-16-7	not carcinogenic	rat	male/female	2 y daily	oral: feed	OECD Guideline 451 (Carcinogenicity Studies)

Reproductive toxicity:

Hazardous substances CAS-No.	Result / Classification	Species	Exposure time	Species	Method
Maleic acid 110-16-7	NOAEL F1 = 150 mg/kg NOAEL F2 = 55 mg/kg	Two generation study oral: gavage	min. 80 d	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

Repeated dose toxicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Decan-1-ol 112-30-1	NOAEL=1.000 mg/kg	dermal	6 hours 5d/w over 13 consecutive weeks	rat	OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study)
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	
Maleic acid 110-16-7	NOAEL=>= 40 mg/kg	oral: feed	90 ddaily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

SECTION 12: Ecological information

General ecological information:

Cured Loctite products are typical polymers and do not pose any immediate environmental hazards.

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity

Ecotoxicity:

Do not empty into drains / surface water / ground water.

Harmful to aquatic life with long lasting effects.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
2-Ethylhexyl methacrylate 688-84-6	LC50	2,78 mg/l	Fish	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Ethylhexyl methacrylate 688-84-6	EC50	4,56 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Ethylhexyl methacrylate 688-84-6	EC50	7,68 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	0,28 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Ethylhexyl methacrylate 688-84-6	NOEC	0,105 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Decan-1-ol 112-30-1	LC50	2,2 - 2,5 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
	NOEC	0,26 mg/l	Fish	33 d	Pimephales promelas	OECD Guideline 210 (fish early lite stage toxicity test)
Decan-1-ol 112-30-1	EC50	2,9 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Decan-1-ol 112-30-1	EC50	1,5 mg/l	Algae	72 h	Desmodesmus subspicatus	QSAR (Quantitative Structure Activity Relationship)
	EC10	0,7 mg/l	Algae	72 h	Desmodesmus subspicatus	QSAR (Quantitative Structure Activity Relationship)
Decan-1-ol 112-30-1	EC0	10.000 mg/l	Bacteria	30 min	Pseudomonas putida	DIN 38412, part 27 (Bacterial oxygen consumption test)
Decan-1-ol 112-30-1	NOEC	0,11 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	EC50	18 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	ErC50	3,1 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	Bacteria	30 min		
Maleic acid 110-16-7	LC50	> 245 mg/l	Fish	48 h	Leuciscus idus	DIN 38412-15
Maleic acid 110-16-7	EC50	42,81 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,4-Naphthalenedione 130-15-4	EC50	0,011 mg/l	Algae	72 h	Dunaliella bioculata	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide) 123-26-2	LL50	> 10 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide) 123-26-2	EL50	> 10 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide)	EC50	> 100 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth

123-26-2	NOEC	100 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	Inhibition Test) OECD Guideline 201 (Alga. Growth Inhibition Test)
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12.2. Persistence and degradability

Persistence and Biodegradability:

No data available.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
2-Ethylhexyl methacrylate 688-84-6	readily biodegradable	aerobic	88 %	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Decan-1-ol 112-30-1	readily biodegradable	aerobic	88 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Cumene hydroperoxide 80-15-9		no data	0 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Maleic acid 110-16-7	readily biodegradable	aerobic	97,08 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
1,4-Naphthalenedione 130-15-4		no data	0 - 60 %	OECD 301 A - F
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide) 123-26-2	Not readily biodegradable.	aerobic	22 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:

Cured adhesives are immobile.

Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
2-Ethylhexyl methacrylate 688-84-6		37	56 h	Danio rerio	24 °C	OECD Guideline 305 (Bioconcentration: Flow- through Fish Test)
2-Ethylhexyl methacrylate 688-84-6	4,95				20 °C	OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)
Decan-1-ol 112-30-1		20		calculated		QSAR (Quantitative Structure Activity Relationship)
Decan-1-ol 112-30-1	4,5				25 °C	OECD Guideline 117 (Partition Coefficient (n- octanol / water), HPLC Method)
Cumene hydroperoxide 80-15-9		9,1		calculation		OECD Guideline 305 (Bioconcentration: Flow- through Fish Test)
Cumene hydroperoxide 80-15-9	2,16					
Maleic acid 110-16-7	-1,3				20 °C	OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)
Acetic acid, 2- phenylhydrazide 114-83-0	0,74					
1,4-Naphthalenedione 130-15-4	1,71					
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide) 123-26-2	5,86					OECD Guideline 117 (Partition Coefficient (n- octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Cumene hydroperoxide 80-15-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Maleic acid 110-16-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) 123-26-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

Dispose of in accordance with local and national regulations.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information**14.1. UN number**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.2. UN proper shipping name

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**VOC content < 5 %
(2010/75/EC)**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H242 Heating may cause a fire.
- H301 Toxic if swallowed.
- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H330 Fatal if inhaled.
- H331 Toxic if inhaled.
- H335 May cause respiratory irritation.
- H351 Suspected of causing cancer.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.
- H413 May cause long lasting harmful effects to aquatic life.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.